

Pilot operated double check valve type Z2S22 serves to shut-off an oil flow in one direction and allow free flow in the opposite direction. They can also be opened in the direction of closure.

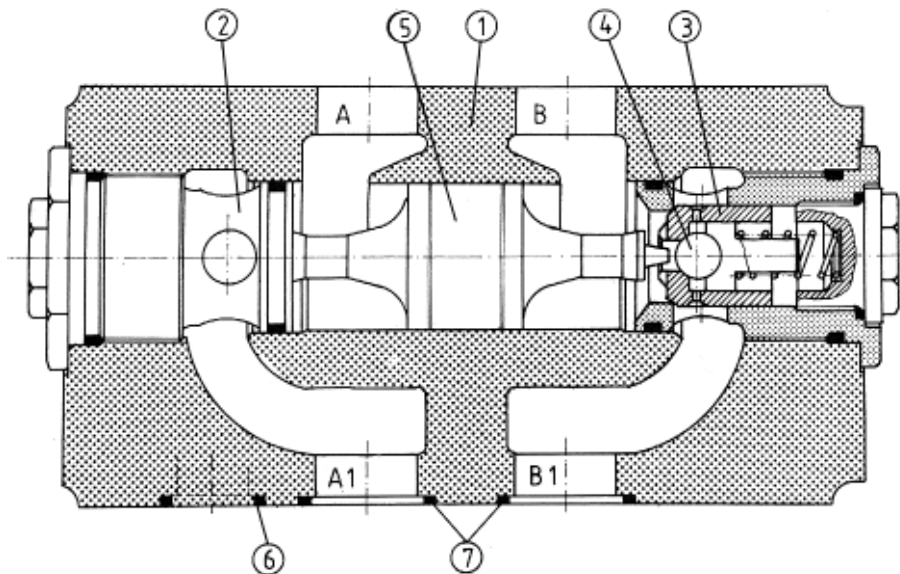
These valves are mostly used :

- to relieve a working circuit under pressure
- to prevent a load from falling in the case of a line rupture
- to prevent creep movements of hydraulically stressed users.

These valves are generally fitted as an intermediate element between the control valve and the subplate. Sealing of interfaces is provided by o-rings, which are included. The valve can be installed in any position.



### DESCRIPTION OF OPERATION



Item 6 - O-ring 19.2 × 3 - 3 pieces

Item 7 - O-ring 27 × 3 - 4 pieces

Pilot operated double check valve type Z2S22 is obtained by fitting two pilot operated check valves ( 2 ) and ( 3 ) equipped with pilot opening balls in one housing ( 1 ). There is free flow from A to A1 or/and B to B1 while flow is blocked from A1 to A and/or B1 to B. When fluid flows through the valve from A to A1, the piston ( 5 ) is moved to the right and the decompression ball ( 4 ) is pushed from its seat, followed by the full opening of the main poppet of ( 3 ).

The connection from B1 to B is now open. In the similar way the valve operates in the direction B to B1. By using the pilot opening balls rapid and smooth decompression of the compressed fluid is achieved.

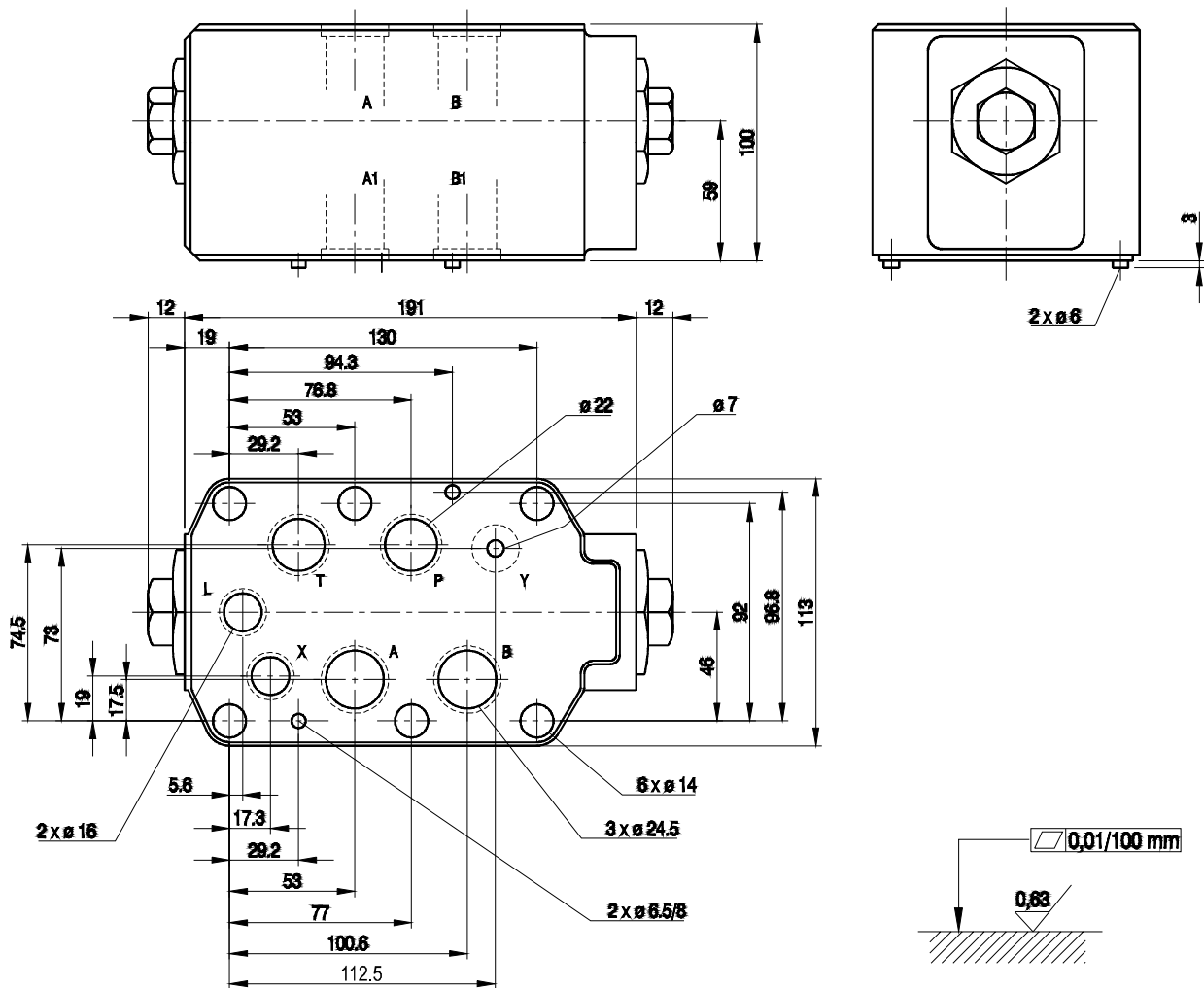
Pressure dissipation at ports A or B causes both valves to close.

In order to ensure safe closing of the valves both user ports A and B should be connected with a return line.

## TECHNICAL DATA

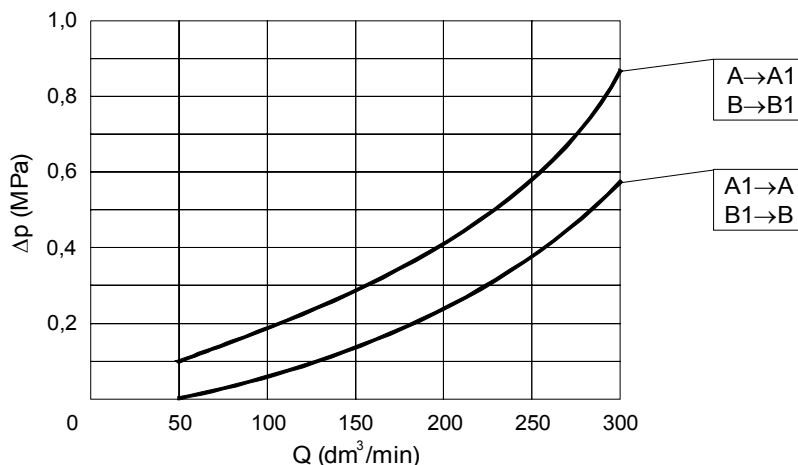
Hydraulic fluid	Mineral oil or phosphate ester
Nominal fluid viscosity	37 mm <sup>2</sup> /s at the temperature of 328 K
Viscosity range	2.8 to 380 mm <sup>2</sup> /s
Optimum working temperature ( fluid in a tank )	313 - 328 K
Fluid temperature range	253 - 343 K
Maximum working pressure	31.5 MPa
Cracking pressure	0.1 MPa
Area ratio ( valve surface / piston surface )	1 : 2.78
Area ratio ( pilot opening ball seat surface / piston surface )	1 : 12.3
Weight	11.7 kg

## OVERALL AND CONNECTION DIMENSIONS

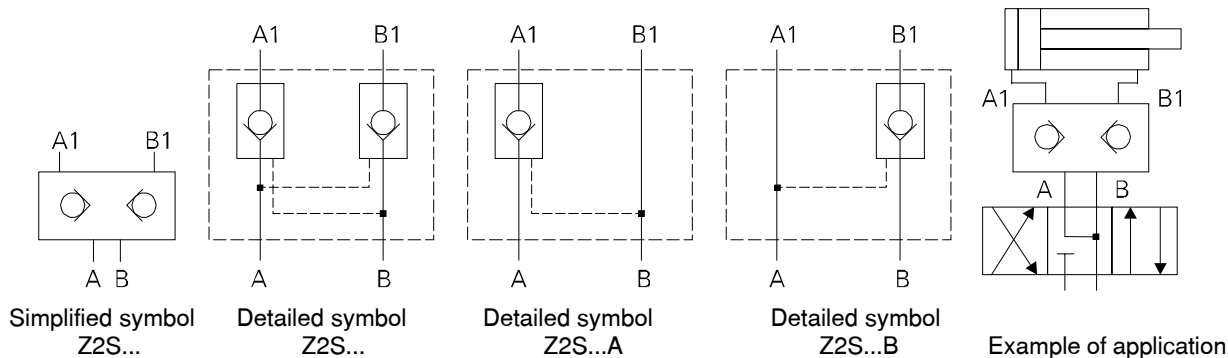


Admissible surface roughness and flatness deviation for a subplate face.

**PERFORMANCE CURVES**, measured at  $v = 41 \text{ mm}^2/\text{s}$  and  $T = 323 \text{ K}$



**SCHEMES**



**HOW TO ORDER**

Orders coded in the way showed below should be forwarded to the manufacturer.

**Z2S22 - - / \***

Version		
	with two valves	= -
	with one valve at port A = A	= A
	with one valve at port B = B	= B

Additional requirements in clear text  
(to be agreed with the manufacturer)

Series number		
10	=	10
(10 - 19) - installation and connection dimensions unchanged		

Sealing		
Fluids on mineral oil base	=	no designation
Fluids on phosphate ester base	=	V

Coding example : Z2S22 - 10

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